

**IN THE CLAIMS:**

1. (Currently Amended) A processing or production plant comprising a plurality of units, and further comprising including pipework for transferring fluid from one part unit of the plant to another, wherein the pipework comprises at least one substantially rigid pipe having at least one section with a centerline curving in three dimensions.
2. (Original) A plant as claimed in claim 1, including at least one processing unit, wherein the pipework leading to or from the processing unit comprises at least one substantially rigid pipe, having at least one section with a centerline curving in three dimensions.
3. (Original) A plant as claimed in claim 1, comprising at least one vacuum source, wherein the pipework connecting the vacuum source to the remainder of the plant comprises at least one substantially rigid pipe, having at least one section with a centerline curving in three dimensions.
4. (Previously Presented) A plant as claimed in claim 1, wherein the centerline of the pipe curves substantially continuously in three dimensions.
5. (Previously Presented) Pipework for use in a plant as claimed in claim 1, the pipework comprising at least one substantially rigid pipe having at least one section with a centerline curving in three dimensions.